

FIG. 1

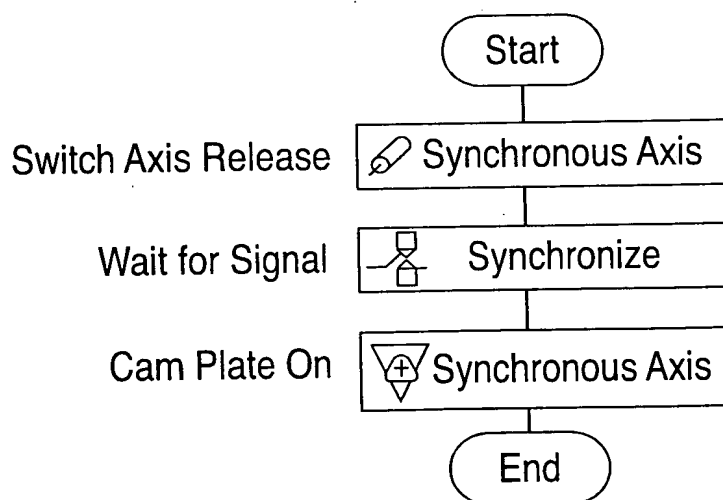


FIG. 4

0911586-07401
FIG. 20

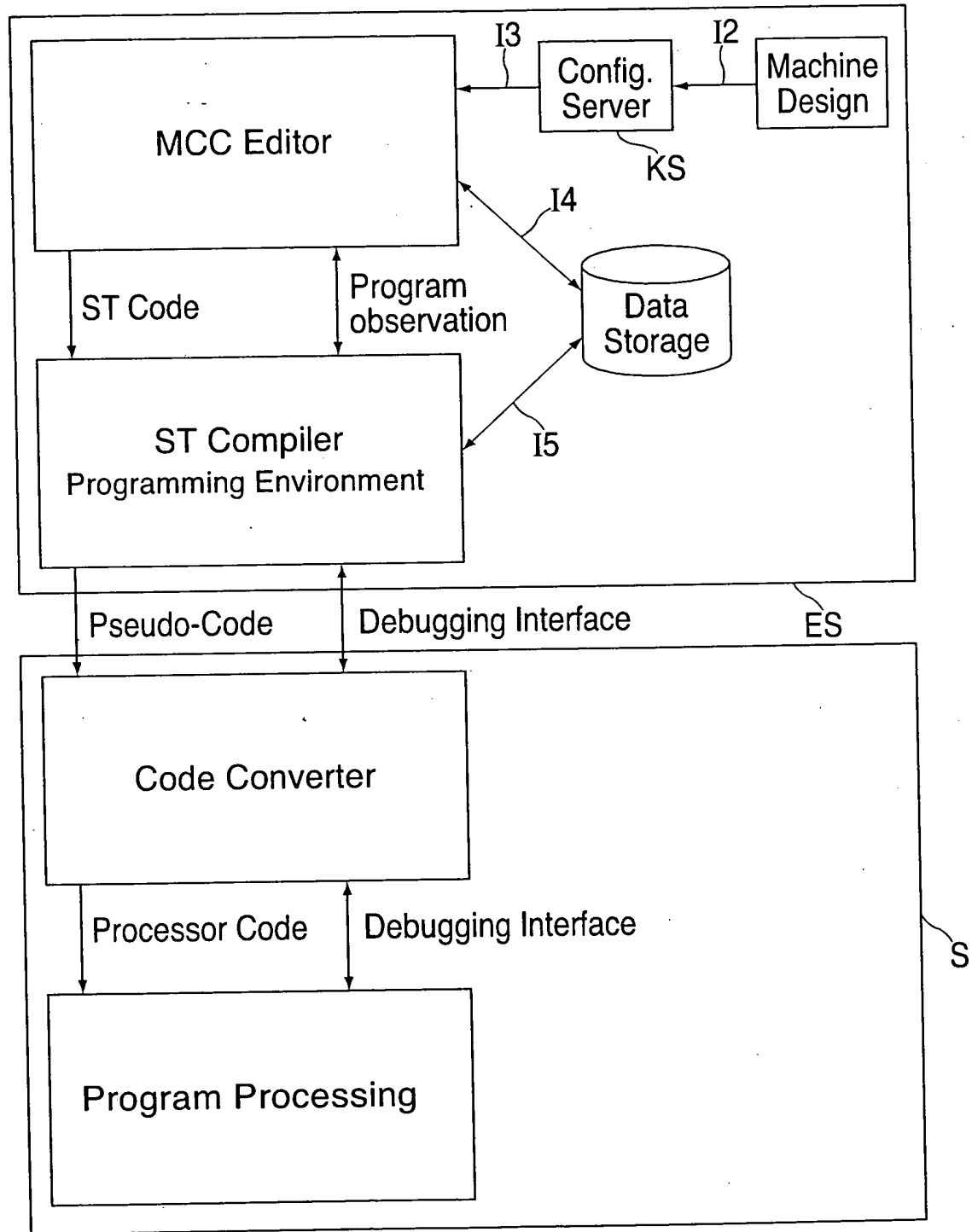


FIG. 2

091586-0401

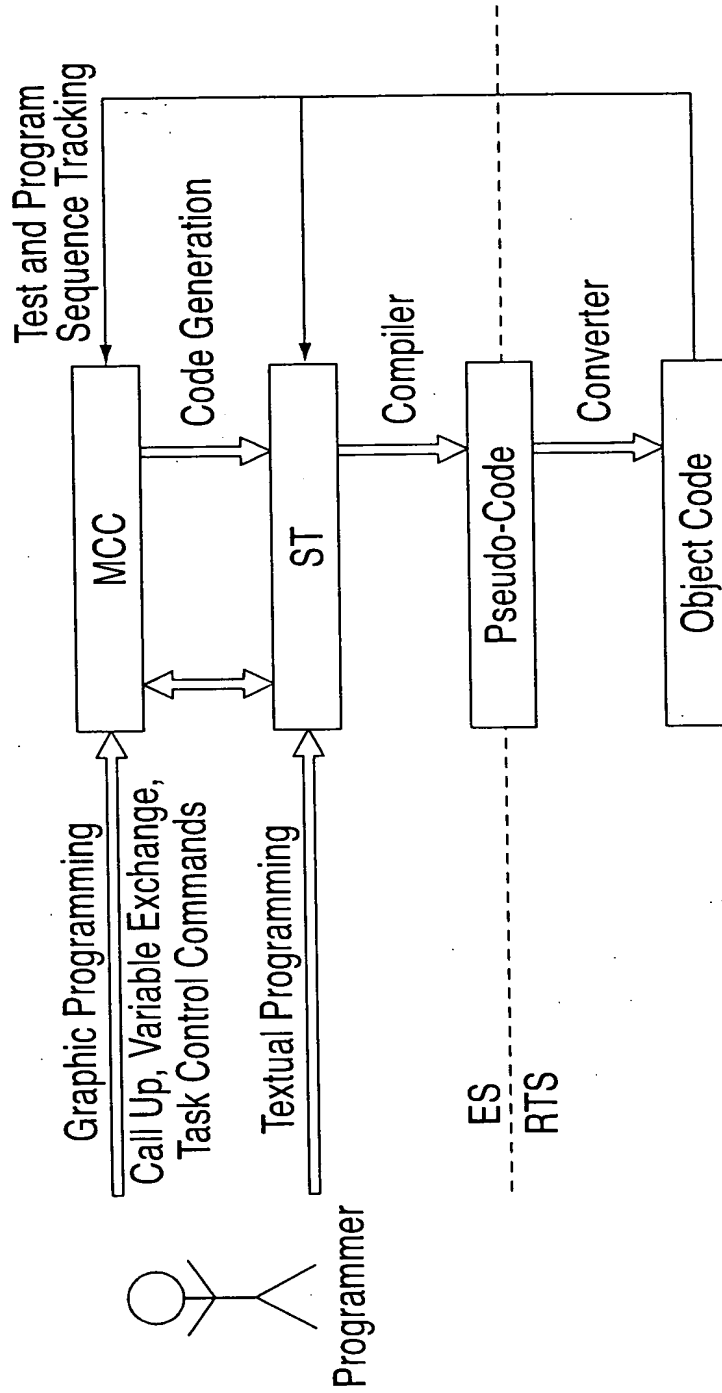


FIG. 3

FIG. 3

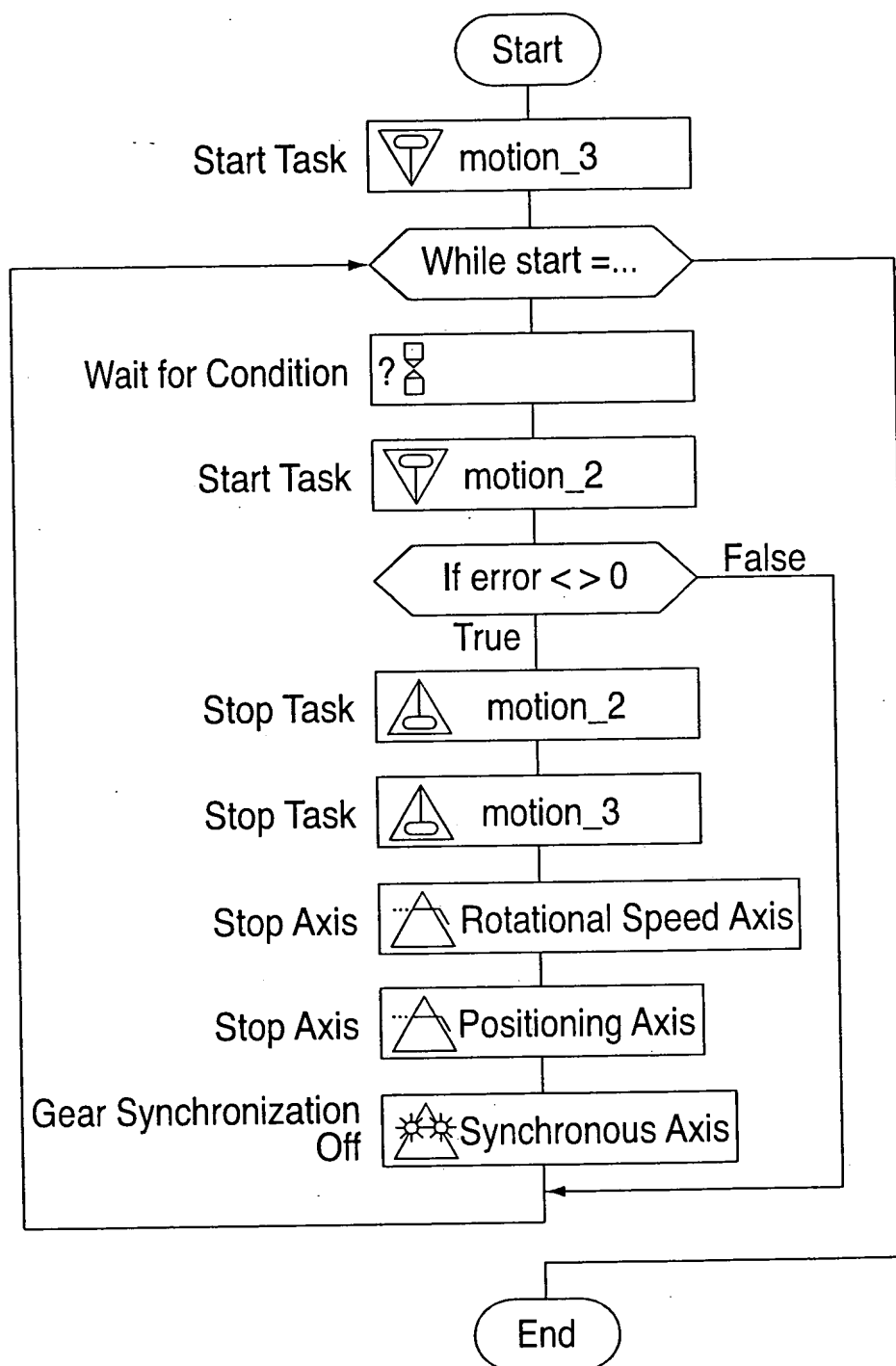


FIG. 5

104220-985160

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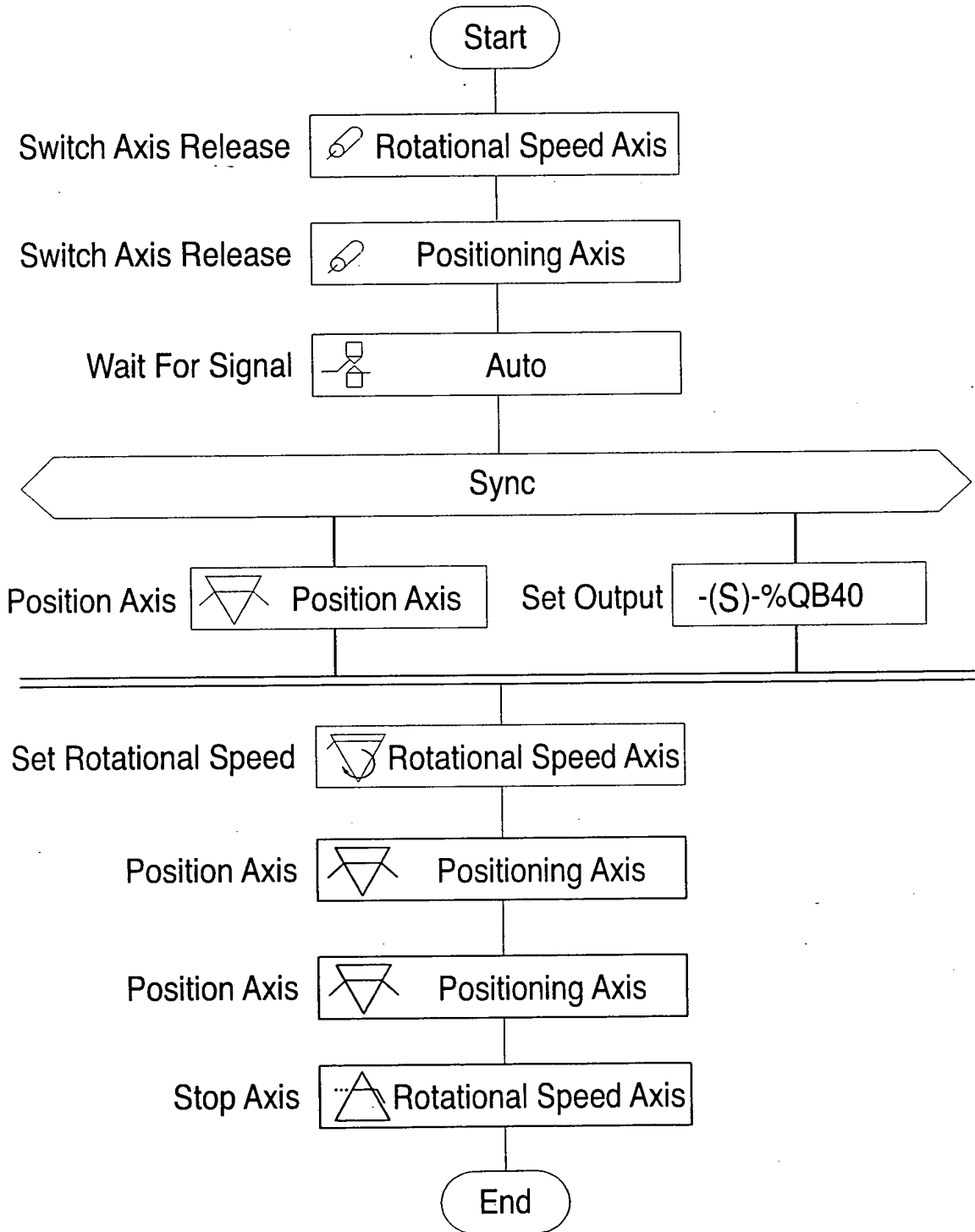


FIG. 6

Position Axis

Axis

Axis_1

Parameter

Dynamic

Rate of Change

standard

mm/s³

Acceleration

standard

mm/s²

Rate of Change

standard

mm/s³

Rate of Change

standard

mm/s³

Deceleration

standard

mm/s²

Rate of Change

standard

mm/s³

Velocity profile

Trapezoidal

Transitional Behavior

Detaching

☒ Wait

Position Window Reached

OK

Terminate

Accept

Help

FIG. 7

APPROVED	D.G. FIG.
CLASS	SUBCLASS
CHIEF ENGINEER	

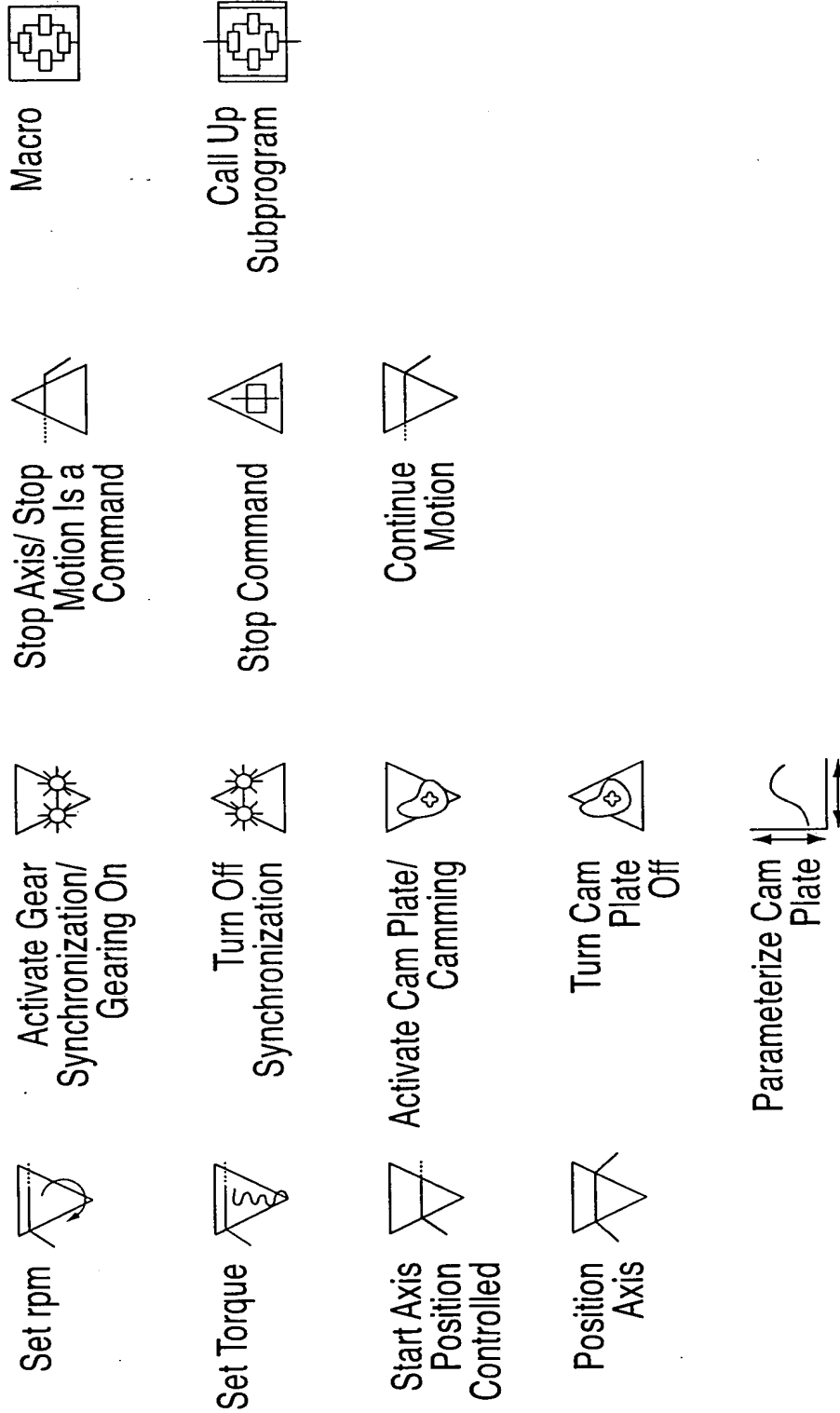


FIG. 8